

Process	Summary							
	ACTIONS		PRESENT		IMPROVED		DIFFERENCE	
			NO.	TIME	NO.	TIME	NO.	TIME
	<input type="checkbox"/> Operation							
Person or Material		<input type="checkbox"/>	Transportation					
Chart Begins		<input type="checkbox"/>	Decisions					
Chart Ends		<input type="checkbox"/>	Delays					
Charted By	Date	<input type="checkbox"/>	Storage					
		DISTANCE TRAVELED (FEET)						

DETAILS OF IMPROVED METHOD	Operation	Transportation	Decision	Delay	Storage	Distance in Feet	Quantity	Time	Analysis		Notes	Analysis				
									WHY?			CHANGE?				
									What?	Where?		When?	Who?	How?	Eliminate	
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